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Version: March 06, 2024, LiFePO<sub>4</sub> Batteries for Industrial Applications



# LiFePO<sub>4</sub> Batteries

## for Industrial Applications

Drop-In Lithium-Ion  
Replacement for  
Lead Acid Batteries



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#### Forklifts:

Toyota Hyster Crown  
Clark Hyundai YALE  
Linde Doosan Jungheinrich

#### AWPs:

JLG MEC CTE  
SKYJACK Genie  
Snorkel Mantall

#### Cleaning Equipment:

Tennant Nilfisk Karcher Hako  
Clarke IPC ICE NSS Betco  
Minuteman PowerBoss Eureka



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# New Technology. Create Great Value for Your Business

Converting from lead-acid to lithium-ion is easy and cost-effective and increases the productivity of the fleets and the operator.



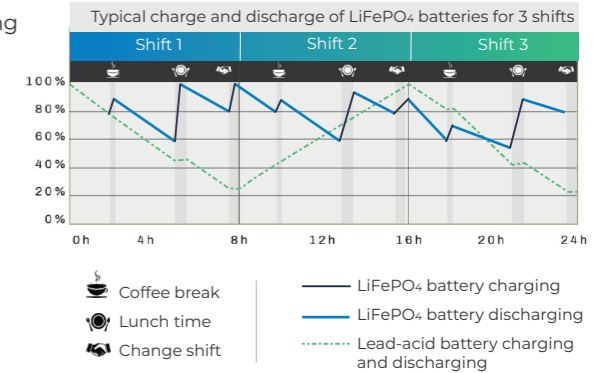
## Benefits of Lithium-ion Batteries

Lead-acid	LiFePO <sub>4</sub> battery		
 3 years design life	 up to 10 years design life	<b>Longer life</b> 3 to 4 times lead-acid lifespan	<ul style="list-style-type: none"> <li>✓ Reduces overall battery investment</li> <li>✓ Eco-friendly</li> <li>✓ Minimize the need for spares</li> </ul>
 Frequent maintenance	 No maintenance	<b>0 maintenance</b> no need for regular filling of distilled water and electrolyte	<ul style="list-style-type: none"> <li>✓ No regular filling of distilled water</li> <li>✓ Saving costs on labor and maintenance</li> <li>✓ Less unplanned downtime and improved productivity</li> <li>✓ No frequent battery replacements</li> </ul>
 1-2 years warranty	 5 years warranty	<b>Extended warranty</b> bring you peace of mind	<ul style="list-style-type: none"> <li>✓ Durable and reliable</li> <li>✓ Reduces maintenance and labor costs</li> <li>✓ Quality guarantee</li> </ul>

## Reduce Downtime, Increase Equipment Availability

In day-to-day operations, the battery can be charged even during short breaks, such as taking a rest or changing shifts, effectively increasing productivity.

- ✓ Reduces the need for a full charge every time.
- ✓ Eliminates the need for frequent time-consuming battery swaps.
- ✓ Eliminates the risk of battery-changing accidents.
- ✓ Opportunity charge during breaks, lunch and at shift changes. Charge anytime equipment is not in use.



## Rapid Charging

Whether you have a single-shift or a large fleet working 24/7, fast charge is one of the most important advantages.



TIPS

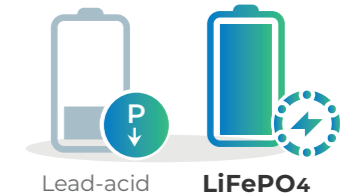
### Why choose LiFePO<sub>4</sub> batteries for industrial applications?

There are a few lithium-ion chemistries to choose from. ROYPOW uses LFP or Lithium Iron Phosphate, one of the most thermally stable and safe lithium-ion chemistries for industrial applications.

LFP offers longer life, is more energy-dense, more stable, is more compact, and weighs less than lead-acid. Our battery packs are sealed units requiring no daily or weekly watering and no maintenance. LFP is ideal for batteries used in industrial applications.

## Consistent Power

Lithium-ion batteries deliver consistently high performance, which maintains greater productivity even toward the end of a shift.



## Eliminate the Need for a Dedicated Charging Area and Frequent Battery Swaps

- ✓ Minimize the need to buy, store and maintain spares.
- ✓ Eliminate the cost and storage space required for additional lead-acid batteries.
- ✓ No gassing, no ventilation system needed when charging. No hazardous acid spills.



# Small Investment, Big Return



Converting your battery to lithium-ion may require a higher initial investment, but its ongoing savings on energy, equipment, labor and downtime will dramatically lower your total cost of ownership (TCO).



## The LiFePO<sub>4</sub> batteries can offer you...

- ✓ Longer life reduces overall battery investment.
- ✓ No maintenance saves labor and maintenance costs.
- ✓ No gas or acid spills, avoids the space, equipment and running costs of a battery room and ventilation system.
- ✓ Energy saving and less downtime, improve productivity.

## 5-year Cost Comparison to Increase Your Overall Return on Investments.

Save Up to **70%** Expenses in 5 Years

Below is the 5-year expenditure table comparing ROYPOW LiFePO<sub>4</sub> batteries with lead-acid batteries.

Purchases over 5 Years	Lead-acid Battery	LiFePO <sub>4</sub> Battery
Battery cost	5 stacks of coins	1 stack of coins
Maintenance	5 stacks of coins	/
Electricity waste	5 stacks of coins	/
Installation	5 stacks of coins	1 stack of coins
Shipping	5 stacks of coins	1 stack of coins

Remark: Actual costs may vary according to local conditions.

# ROYPOW Batteries with Smart & Integrated Systems

Provide exceptional performance to get the job done and improve your productivity, which means fewer hours of unplanned downtime and more productive hours on your work.

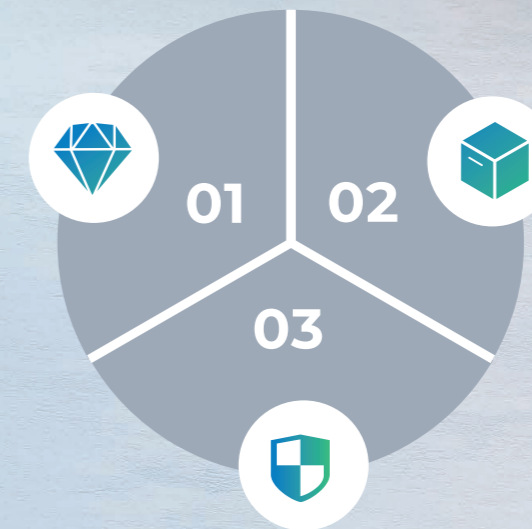
0 Maintenance  
Up to **3,500+** Cycle Life

5 yr Warranty  
Up to **10** yr Design Life



## Durable

ROYPOW batteries have an IP65 ingress rating. They will provide fast lifting and travel speeds at all levels of discharge, under all-weather working conditions.



## 4G Modules (for Forklift Batteries)

4G modules are for remote monitoring of the battery SOC, temperature, as well as diagnosis and remote software upgrades. Solve software problems in real time.

## Built-in Protection

Intelligent BMS is for automatic cell balancing and advanced battery management. The LiFePO<sub>4</sub> batteries have greater thermal and chemical stability.

### For AGVs and AMRs

Durable, stable, and safe. Suitable for various operation applications and improve working efficiency.



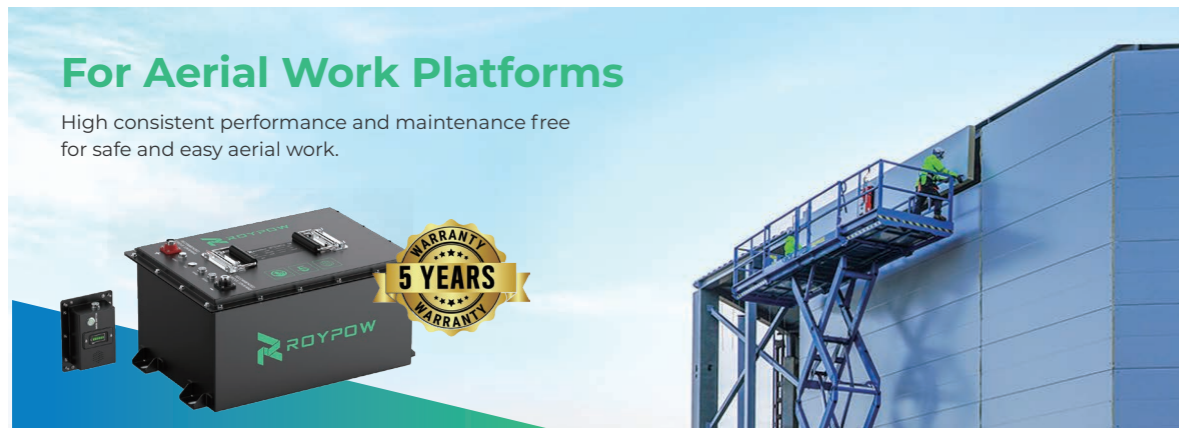
### For Forklifts

Specially designed, smart, cost-effective. Ideal for multi-shift operations.



### For Aerial Work Platforms

High consistent performance and maintenance free for safe and easy aerial work.



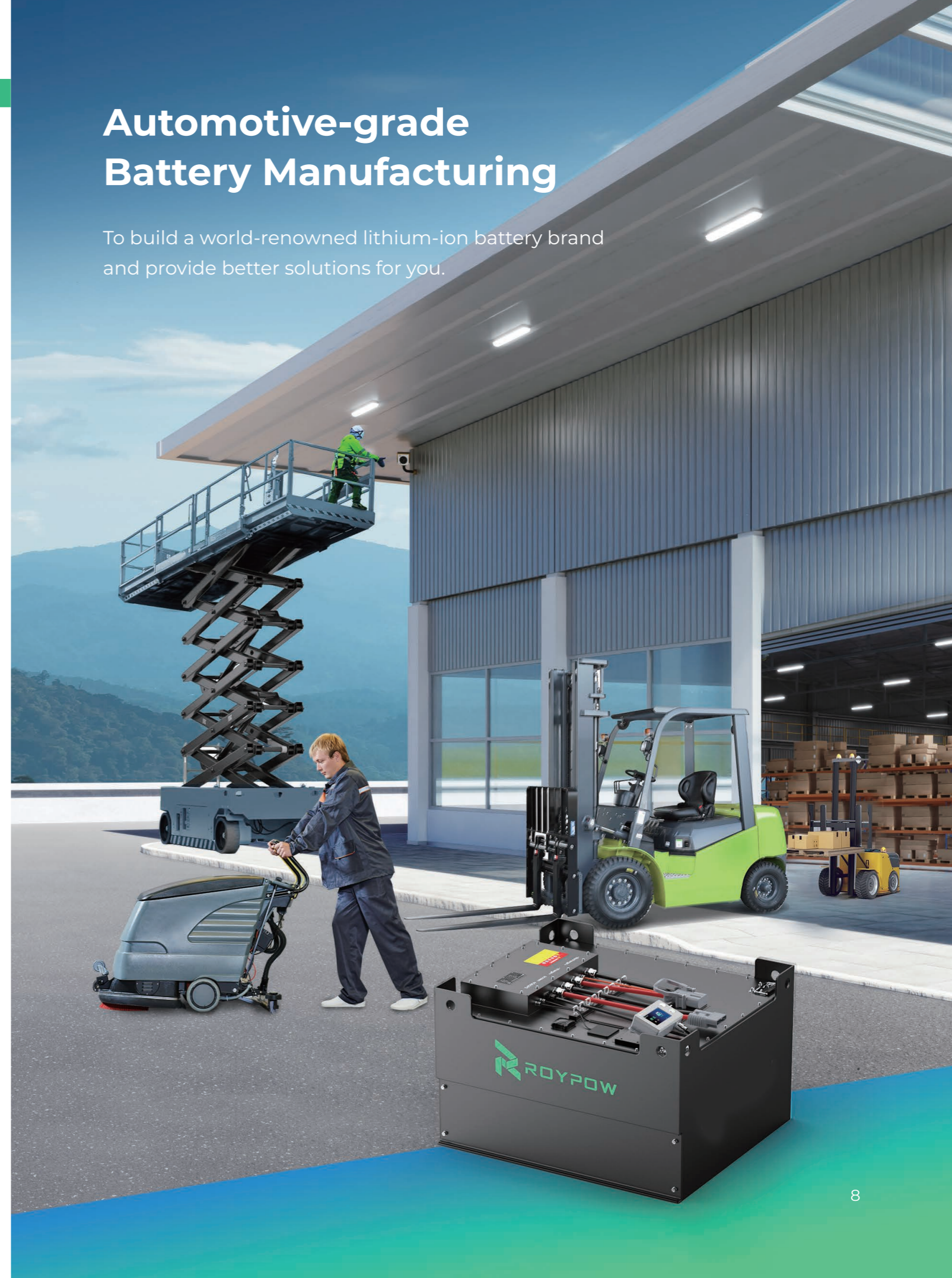
### For Floor Cleaning Machines

Hassle-free, cost-effective, and good for you and the planet.



# Automotive-grade Battery Manufacturing

To build a world-renowned lithium-ion battery brand and provide better solutions for you.



# LiFePO<sub>4</sub> Batteries for AGVs and AMRs

Always sufficient power for your AGVs and AMRs.

Pairing your AGVs and AMRs with ROYPOW lithium batteries that are maintenance-free, safe, and high-performing is a great way to boost automation efficiency and productivity, whether in manufacturing, warehousing, or logistics operation.



## Specifications



Model	Nominal Voltage	Nominal Capacity	Nominal Energy	Cycle Life	Dimensions (L x W x H)	Weight lbs. (kg)	Continuous Discharge Current	Peak Discharge Current	Casing Material	IP Rating
S5130A	51.2 V	30 Ah	≥1.536 kWh	>3,500 times	11.81 x 7.87 x 7.28 inch (300 x 200 x 185 mm)	36.38±2.2 lbs (16.5±1 kg)	30 A	60A (120 S)	Steel	IP67
S5130B		30 Ah	≥1.536 kWh		12.99 x 7.87 x 7.15 inch (330 x 200 x 181.5 mm)	28.66±2.2 lbs (13±1 kg)	30 A	60A (120 S)		IP67
<b>Working Temperature Range</b>		<b>Charge</b>		<b>Discharge</b>		<b>Storage (1 month)</b>		<b>Storage (1 year)</b>		
		-4°F~131°F (-20°C ~ 55°C)		-4°F~131°F (-20°C ~ 55°C)		-4°F~131°F (-20°C ~ 55°C)		32°F~95°F (0°C~35°C)		

## An Unmatched Power with High Compatibility for Multi-shift Applications.

Powerful and reliable, our batteries boost efficiency in material handling. Suitable for applications like logistics, manufacturing, daily goods transporting, etc.



ROYPOW delivers solutions for every brand and size of vehicle, they are generally applied in these famous forklift brands:



Aisle Master	Columbia	Heli	Komatsu	Nissan	TCM
AutoGuide	Combilift	Hoist	Linde	Pack Mule	Toyota
Baoli	Crown	Hubtex	Manitou	Raymond	UniCarriers
Bendi/Landoll	Doosan (Daewoo)	Hyster	Mariotti	Rico	Utilev
Big Joe	Drexel	Hyundai	Mitsubishi	Schreck	White
Blue Giant	Elwell-Parker	Jungheinrich	Motrec	Steinbock	World
Caterpillar	Flexi	Kalmar	Multiton	Taylor-Dunn	Yale
Clark	HC Forklift				

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## Which LiFePO<sub>4</sub> Battery is Suitable for Your Forklifts

We make 6 different voltages to cover all classes of equipment.

One Stop for All of Your Battery Needs!

For Class **1** Forklifts

**36 V, 48 V, 72 V, 80 V, 90 V Battery Systems**

For Counterbalance Forklifts



For Class **2** Forklifts

**36 V Battery System**

For Order Pickers, Reach Trucks



For Class **3** Forklifts

**24 V Battery System**

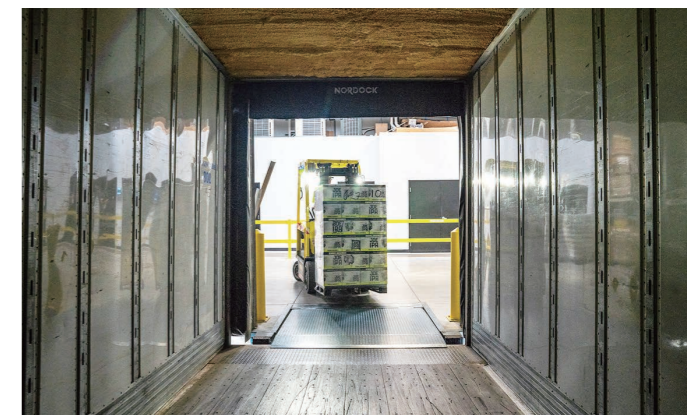
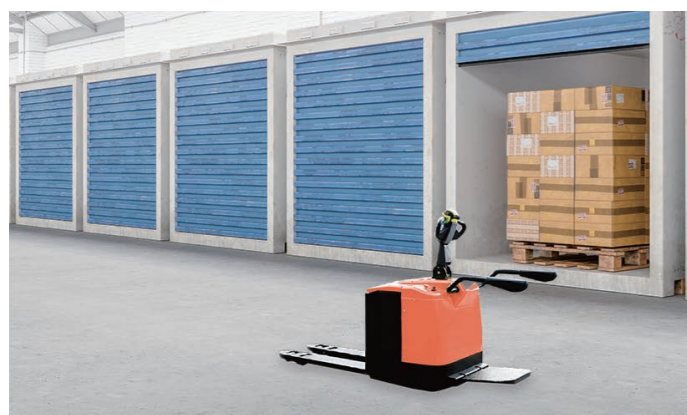
For Pallet Jacks, Stackers, Tugs



# LiFePO<sub>4</sub> Batteries for Forklifts

Lithium drop-in replacements for lead-acid batteries.

- ✓ Retrofit your fleet to lithium-ion batteries and keep your equipment running all day long!
- ✓ Power your equipment up to 3 shifts a day!



## An Ideal Lithium-ion Solution

### Efficient

- ✓ High, consistent performance without the voltage drop at the end of the cycle.
- ✓ Reduce unplanned downtime with fast, efficient, opportunity charging.
- ✓ 10 years design life - a worthwhile upgrade.

### Flexible and Worry-free

- ✓ Zero maintenance, no need for water top-ups or electrolyte checks.
- ✓ No battery swapping, reduce related accidents and resulting employee injuries.
- ✓ No need for specific charging room.

### Green and Stable

- ✓ No acid spills, no noxious gas emissions.
- ✓ More thermal & chemical stability.
- ✓ Good for you and the planet.





# Why ROYPOW LiFePO<sub>4</sub> Batteries

**5 Year Warranty**  
5 year warranty brings you hassle-free experience.

**Steady Output**  
LiFePO<sub>4</sub> batteries keep a steady power output, which will not dramatically drop like lead-acid batteries.

**Fire Safety**  
Efficient and eco-friendly, the built-in hot aerosol fire extinguisher can quickly help with the fire fighting and reduce fire hazards for peace of mind.

**Heating Function (Optional)**  
The optional heating function can warm up the battery for optimal charging even at a low temperature of -20 C.

**4G Module**  
For product position tracking, battery health monitoring, and life cycle management.

**3,500+ Cycle Life**  
ROYPOW LiFePO<sub>4</sub> batteries last so long that they outperform traditional batteries.

**SoC Meter**  
Display the battery's state of charge, status and malfunctioning information in real time.

**Anti-walking Function**  
It can prevent your equipment from a sudden start or moving during charging.

**Built-in Battery Management System (BMS)**  
The smart and reliable BMS can ensure a better performance, and deliver longer battery run time and lifespan.

**IP65 Protection**  
Rated at IP65 protection grade, ROYPOW batteries are waterproof and dust-proof to maintain stable performance under all-weather working conditions.





## Reliable Power for Most Aerial Lift Brands

ROYPOW lithium-ion batteries deliver consistent, reliable power for Aerial Lifts.



Advanced battery solution for most leading brands of aerial work platforms. They can be generally applied in these famous aerial work platform brands:

- |                |          |          |           |
|----------------|----------|----------|-----------|
| Zoomlion       | Genie    | Mantall  | Noble     |
| Xcmg           | JLG      | Runshare | Eastmanhm |
| Dingli         | Sunward  | Skyjack  | Airman    |
| LGMG           | Sany     | Manitou  | Sivge     |
| Sinoboom       | Haulotte | Emis     | More>     |
| Snorkel/Xtreme | LiuGong  |          |           |

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## Which LiFePO<sub>4</sub> Battery is Suitable for Your Aerial Work Platforms?

One Stop for All of Your Battery Needs!

We make 24, 48, and 72 volt systems to cover small and large platform Electric Scissor Lifts:

### Small-platform

#### 24 V Battery System

For small-platform electric scissor lifts



### Large-platform

#### 48 V / 72 V Battery System

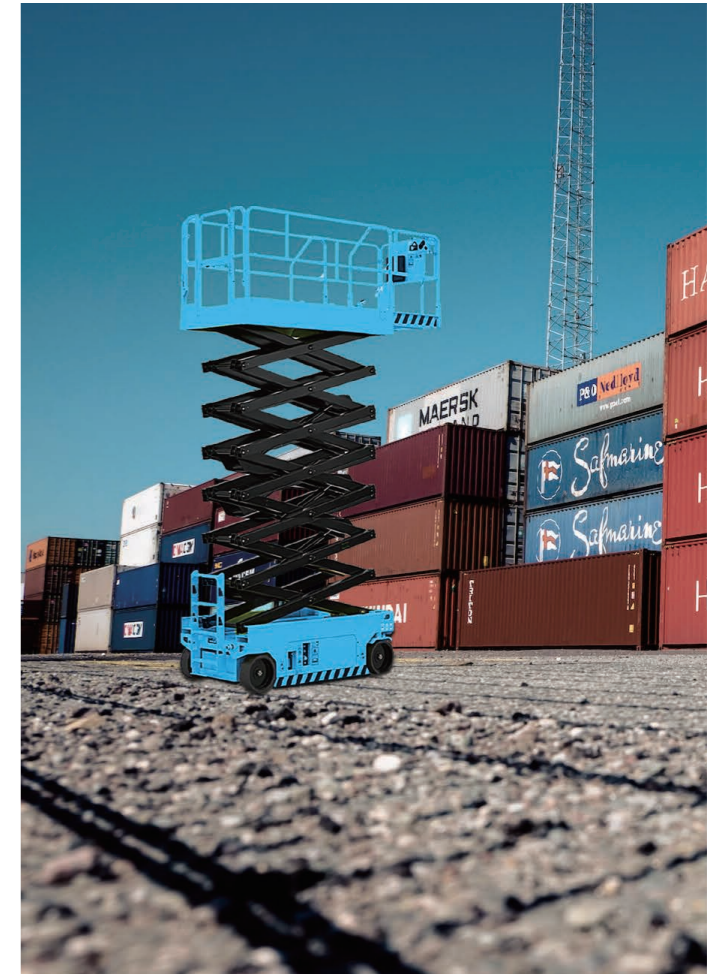
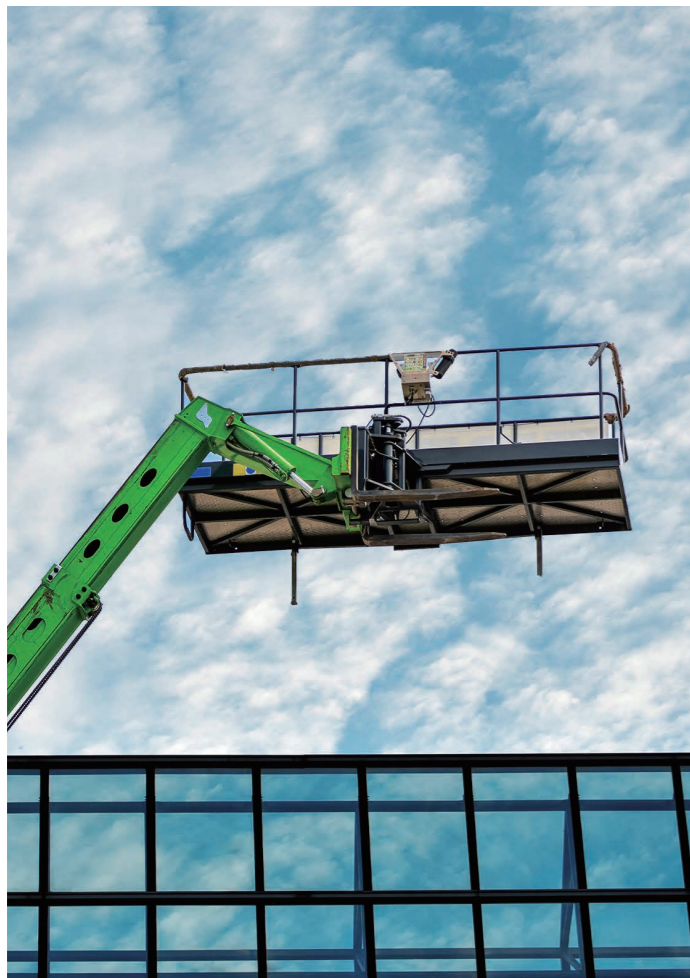
For large-platform electric scissor lifts



# LiFePO<sub>4</sub> Batteries for Aerial Work Platforms

Switch to new technology, lithium drop-in replacements for lead-acid batteries.

- ✓ A full range of lithium-ion battery to power your aerial lifts.
- ✓ Maximum uptime and flexible lifting.



## An Ideal Lithium-ion Solution

### Efficient

- ✓ High, consistent performance without the voltage drop at the end of the cycle.
- ✓ Reduce unplanned downtime with fast, efficient, opportunity charging.
- ✓ 10 years design life - a worthwhile upgrade.

### Flexible and Worry-free

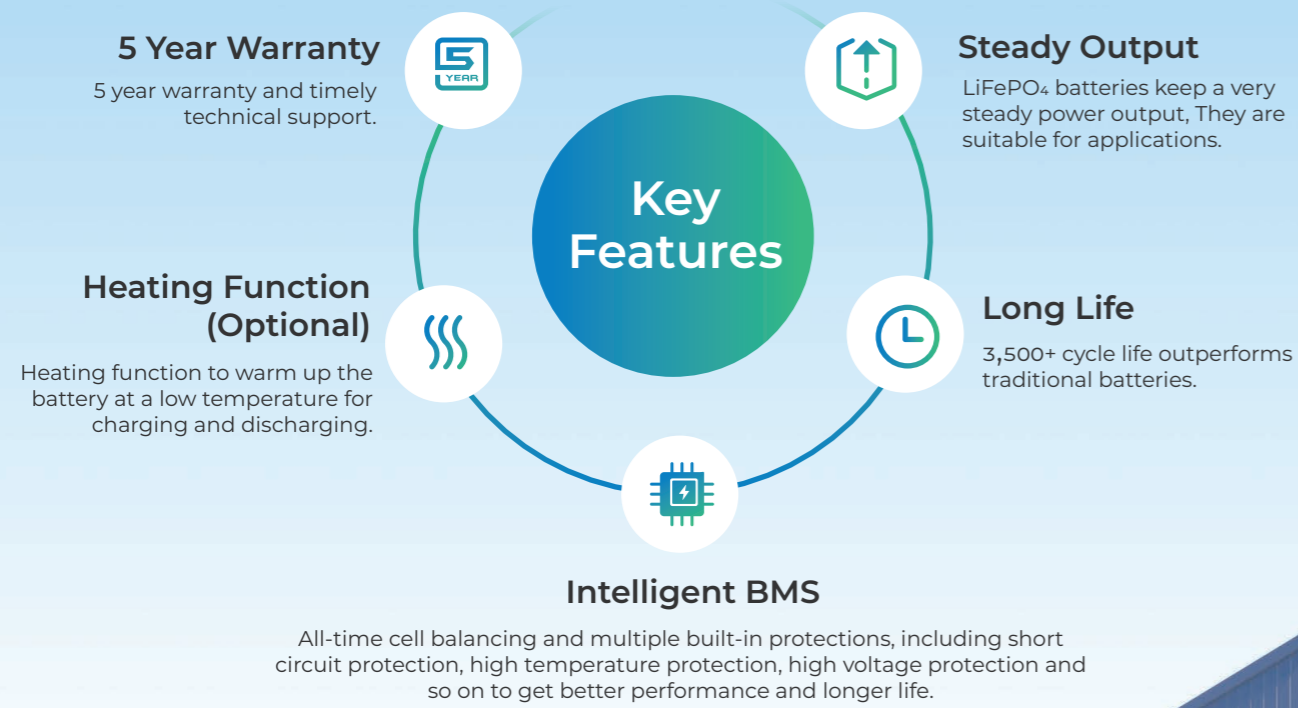
- ✓ Zero maintenance, no need for water top-ups or electrolyte checks.
- ✓ No battery swapping, reduce related accidents and resulting employee injuries.
- ✓ No need for specific charging room.

### Green and Stable

- ✓ No acid spills, no noxious gas emissions.
- ✓ More thermal & chemical stability.
- ✓ Good for you and the planet.



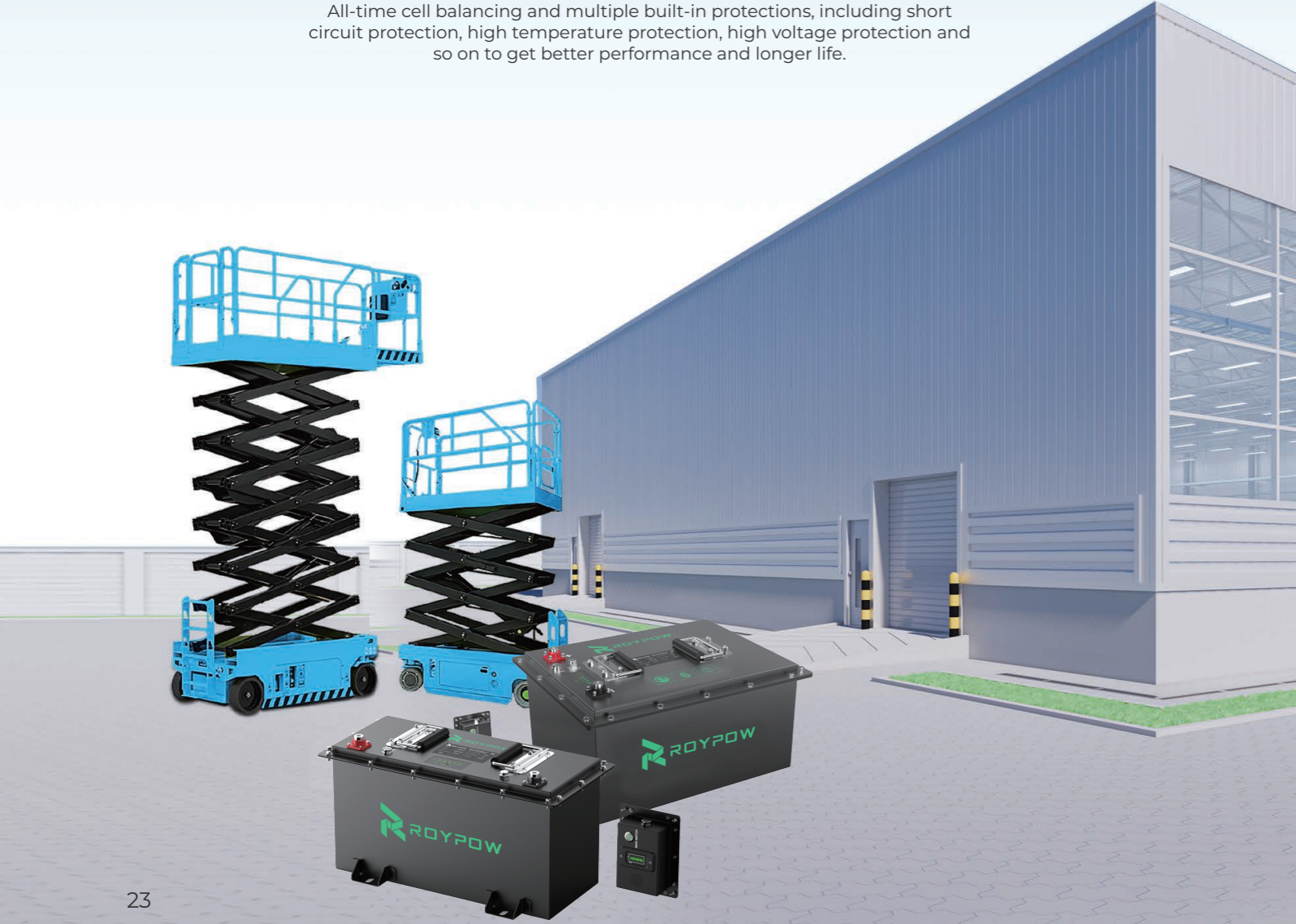
# Why ROYPOW LiFePO<sub>4</sub> Batteries



## Specifications

Model	Technical Specifications					Discharge Current		General					
	Nominal Voltage	Nominal Capacity	Stored Energy	Cycle Life	Dimensions (L*W*H)	Weight lbs. (kg)	Continuous Discharge	Maximum Discharge	Casing Material	IP Rating			
<b>24 V System</b>													
S24105C-D (with heating)	25.6 V	105 Ah	2.69 kWh	> 3,500 times	13.8×9.8×10.3 inch (350×250×262 mm)	56 lbs. (25.6 kg)	120 A	180 A (20 S)	Steel	IP67			
S24105C-F (with heating)		105 Ah	2.69 kWh		17.6×9.6×10.5 inch (448×244×267 mm)	60 lbs. (27 kg)	120 A	180 A (20 S)		IP67			
S24120A (with heating)		120 Ah	3.07 kWh		20.39×7.28×9.84 inch (518×185×250 mm)	66.14 lbs. (30 kg)	120 A	250 A (30 S)		IP54			
S24160B (with heating)		160 Ah	4.09 kWh		20.6×14.2×10.5 inch (524×360×267 mm)	90.39 lbs. (41 kg)	150 A	250 A (30 S)		IP67			
S24160B-A (with heating)		160 Ah	4.09 kWh		20.0×14.2×10.5 inch (504×360×267 mm)	90.39 lbs. (41 kg)	150 A	250 A (30 S)		IP67			
S24160B-B (with heating)		160 Ah	4.09 kWh		15.75×12.99×10.24 inch (440×330×260 mm)	84 lbs. (38 kg)	150 A	250 A (30 S)		IP67			
S24160C (with heating)		160 Ah	4.09 kWh		20.6×14.2×10.5 inch (517×257×260 mm)	84 lbs. (38 kg)	150 A	250 A (30 S)		IP67			
S24210B (with heating)		210 Ah	5.38 kWh		19.2×13.8×10.3 inch (488×350×261 mm)	105 lbs. (47.8 kg)	150 A	250 A (30 S)		IP67			
S24210C		210 Ah	5.38 kWh		28.0×10.2×10.5 inch (712×260×267mm)	100 lbs. (45kg)	150 A	250 A (30 S)		IP67			
S24210D (with heating)		210 Ah	5.38 kWh		28.0×10.2×10.5 inch (712×260×267mm)	100 lbs. (45kg)	150 A	250 A (30 S)		IP67			
S24210P-E (with heating)		210 Ah	5.38 kWh		20.6×14.2×10.5 inch (524×360×267 mm)	102 lbs. (46kg)	210 A	350 A (30 S)		IP67			
S24420A (with heating)		420 Ah	10.75 kWh		26.0×17.4×15.1 inch (660×443×383mm)	243 lbs. (110 kg)	210 A	350 A (30 S)		IP67			
<b>48 V System</b>													
S51105B-A (with heating)		51.2 V	105 Ah		5.38 kWh	> 3,500 times	20.6×14.2×10.3 inch (524×360×267 mm)	105 lbs. (47.8 kg)		150 A	250 A (30 S)	Steel	IP67
S51210C (with heating)	210 Ah		10.75 kWh	20.6×14.2×10.5 inch (A/B BOX) (524×360×267 mm A/B BOX)	212 lbs. (96 kg)		200 A	350 A (30 S)	IP67				
S48230A (with heating)	210 Ah		11.04 kWh	22.13×16.73×15.28 inch (562×425×388 mm)	205 lbs. (93 kg)		200 A	350 A (30 S)	IP67				
S51230B (with heating)	230 Ah		11.78 kWh	23.4×11.69×10.9 inch (A/B BOX) (597×297×277 mm A/B BOX)	220 lbs. (100 kg)		200 A	350 A (30 S)	IP67				
S51280C (with heating)	280 Ah		14.34 kWh	28.0×10.8×10.8 inch (A/B BOX) (712×275×275 mm A/B BOX)	243 lbs. (110 kg)		250 A	350 A (30 S)	IP67				
<b>72 V System</b>													
S72280A (with heating)	76.8 V	280 Ah	21.54 kWh		29.52×13.78×13.7 inch (A/B BOX) (750×350×348 mm A/B BOX)	105 lbs. (47.8 kg)	250 A	350 A (30 S)	Steel	IP67			
<b>Working Temperature Range</b>		<b>Charge</b>		<b>Discharge</b>		<b>Storage (1 month)</b>		<b>Storage (1 year)</b>					
		-4°F~131°F (-20°C ~ 55°C)		-4°F~131°F (-20°C ~ 55°C)		-4°F~131°F (-20°C ~ 55°C)		32°F~95°F (0°C~35°C)					

1. All pictures shown are for reference only and data are based on ROYPOW standard test procedures.  
 2. Actual performance may vary according to local conditions. Only authorized personnel are allowed to operate or make adjustments to the batteries.  
 3. We reserve the right to make revisions as well as product alterations and improvements at any time without prior notice.



## Ideal Power for the Top Brands

ROYPOW lithium batteries are more reliable and will provide unmatched power for many floor cleaning machines.



Ideal battery solutions for most leading brands of floor cleaning machines. They can be generally applied in these famous floor cleaning machine brands:

Nilfisk/Advance  
Tennant  
Nilfisk  
Hako  
Kärcher

IPC  
Comac  
FIMAP  
Dulevo  
TVX

Viper  
Clarke  
ICE  
NSS  
Minuteman

PowerBoss  
Eureka  
Betco  
More>

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## Which LiFePO<sub>4</sub> Battery is Suitable for Your Floor Cleaning Machines?

We make 24, 36, and 48 volt systems to cover most Floor Cleaning Machines.

One Stop for All of Your Battery Needs!

### 24 V Battery System

For Walk Behind Sweepers & Scrubbers



### 36 V / 48 V Battery System

For Ride-On Sweepers and Scrubbers



# LiFePO<sub>4</sub> Batteries for Floor Cleaning Machines

Switch to new technology, lithium drop-in replacements for lead-acid batteries.

- ✓ Superior performance from these safe, durable batteries.
- ✓ Keep your machines always ready to go!



## More Time Cleaning, Less Time Worrying

### Flexible and Worry-free

- ✓ Much lighter than the traditional battery.
- ✓ No frequent battery swapping.
- ✓ No Memory Effect, opportunity charge anytime.

### Stable and Sustained

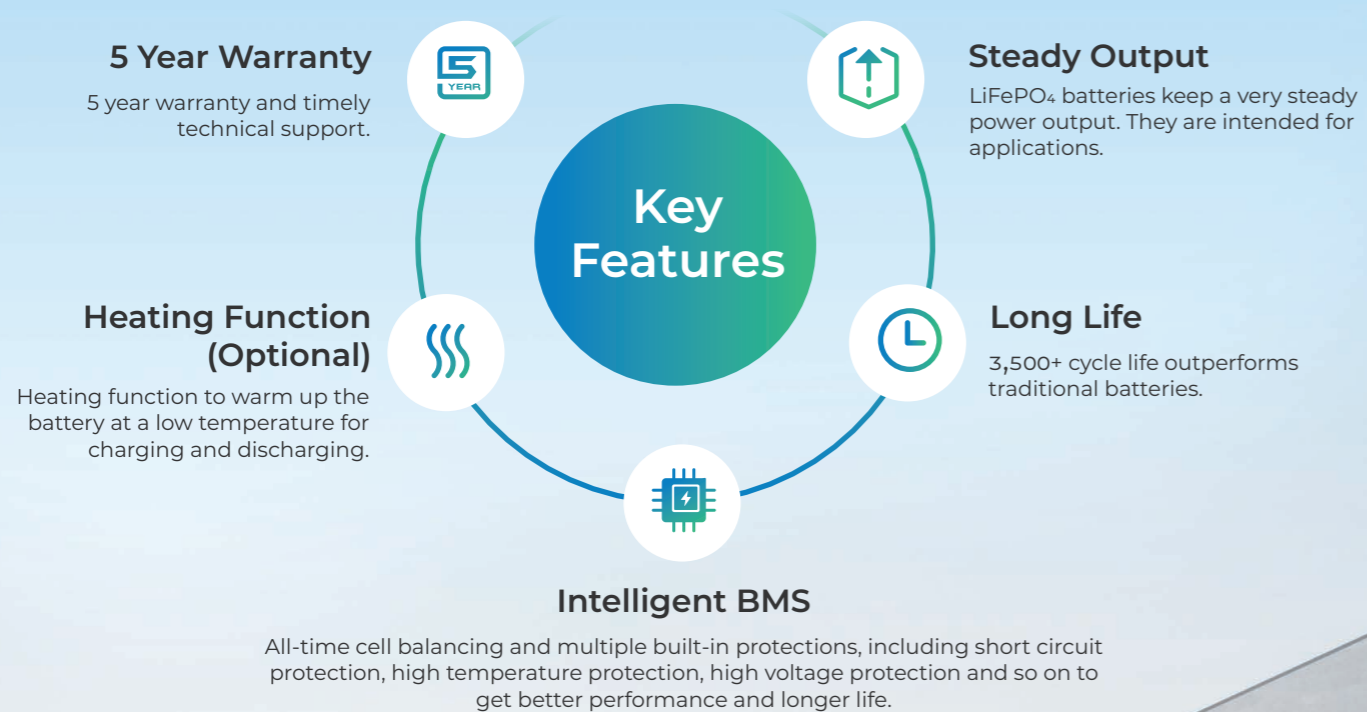
- ✓ No acid spills, no noxious gas emissions.
- ✓ More thermal & chemical stability.
- ✓ High consistent performance without sudden power sag.

### A Good Investment

- ✓ Zero maintenance, to save labor and maintenance costs.
- ✓ Reduce unplanned downtime with fast, efficient, opportunity charging.
- ✓ No battery swapping, reduce related accidents and resulting employee injuries.
- ✓ Up to 10 years design life reduces overall battery investment.



# Why ROYPOW LiFePO<sub>4</sub> Batteries



# Specifications



Technical Specifications							Discharge Current		General	
Model	Nominal Voltage	Nominal Capacity	Stored Energy	Cycle Life	Dimensions (L*W*H)	Weight lbs. (kg)	Continuous Discharge	Maximum Discharge	Casing Material	IP Rating
<b>24 V System</b>										
S2460A (with heating)	25.6 V	60 Ah	1.54 kWh	>3,500 times	12.1×6.6×8.9 inch (307×168×226 mm)	33 lbs. (15 kg)	60 A	180 A (20 S)	Steel	IP65
S2460D (with heating)		60 Ah	1.54 kWh		13.3×12.1×9.3 inch (338×307×235 mm)	55 lbs. (25 kg)	60 A	180 A (20 S)		IP65
S24100A (with heating)		100 Ah	2.56 kWh		13.3×12.1×10.5 inch (338×307×235 mm)	56 lbs. (25.3 kg)	100 A	180 A (20 S)		IP67
S24150A (with heating)		150 Ah	3.84 kWh		15.75×12.99×10.24 inch (440×330×260 mm)	85.5 lbs. (38.8 kg)	100 A	180 A (20 S)		IP67
S24160D		160 Ah	4.09 kWh		17.32×12.99×10.24 inch (660×180×205 mm)	85.5 lbs. (38.8 kg)	100 A	180 A (20 S)		IP65
S24160E (with heating)		160 Ah	4.09 kWh		15.98×13.58×10.75 inch (406×345×273.1 mm)	86 lbs. (38.8 kg)	100 A	180 A (20 S)		IP67
S24160F		160 Ah	4.09 kWh		15.98×13.58×10.75 inch (406×345×273.1 mm)	86 lbs. (38.8 kg)	100 A	180 A (20 S)		IP67
S24210G (with heating)		210 Ah	5.38 kWh		19.2×13.8×10.3 inch (488×350×261 mm)	101 lbs. (46 kg)	100 A	180 A (20 S)		IP67
S24210H		210 Ah	5.38 kWh		19.2×13.8×10.3 inch (488×350×261 mm)	101 lbs. (46 kg)	100 A	180 A (20 S)		IP67
S24315C (with heating)		315 Ah	8.06 kWh		23.6×13.8×10.3 inch (600×350×262 mm)	143 lbs. (65 kg)	100 A	180 A (20 S)		IP65
S24315D	315 Ah	8.06 kWh	23.6×13.8×10.95 inch (600×350×278.2 mm)	143 lbs. (63.2 kg)	100 A	180 A (20 S)	IP65			
<b>36 V System</b>										
S38105L	38.4V	100 Ah	3.84 kWh	>3,500 times	15.2×13.3×9.6inch (385×338×245 mm)	75 lbs. (34 kg)	80 A	180 A (20 S)	Steel	IP67
S38150A (with heating)		150 Ah	5.76 kWh		19.7×16.1×8.9inch (500×410×226 mm)	128 lbs. (58 kg)	80 A	180 A (20 S)		IP67
S38160B (with heating)		160 Ah	6.144 kWh		21.7×16.7×9.1 inch (550×425×232 mm)	128 lbs. (58 kg)	80 A	180 A (20 S)		IP67
S38160A-B (with heating)		160 Ah	6.14 kWh		23.6×13.8×9.1 inch (600×350×232 mm)	128 lbs. (58 kg)	80 A	180 A (20 S)		IP67
S38210B (with heating)		210 Ah	8.06 kWh		23.6×13.8×10.3 inch (600×350×262 mm)	143 lbs. (65 kg)	80 A	180 A (20 S)		IP67
S38210C (with heating)		210 Ah	8.06 kWh		23.03×13.8×10.3 inch (585×350×262 mm)	143 lbs. (65 kg)	80 A	180 A (20 S)		IP67
S38280A (with heating)		280 Ah	10.75 kWh		23.03×13.8×10.3 inch (585×350×262 mm)	143 lbs. (65 kg)	80 A	180 A (20 S)		IP67
S38315A (with heating)		315 Ah	12.09 kWh		31.2×12.6×20.9 inch (793×320×530 mm)	255.3lbs. (115kg)	150 A	250 A (30 s)		IP65
S38315P (with heating)		315 Ah	12.09 kWh		28.26×19.53×10.31 inch (718×496×262 mm)	255.3lbs. (115kg)	150 A	250 A (30 s)		IP65
S38420A (with heating)		420 Ah	16.13 kWh		31.2×12.6×20.9 inch (793×320×530 mm)	311 lbs. (141 kg)	150 A	250 A (30 s)		IP65
S38560A (with heating)		560 Ah	21.50 kWh		38.7×18×27.1 inch (982×456×690mm)	421.8 lbs. (190kg)	150 A	250 A (30 s)		IP65
S38608A-A (with heating)		608 Ah	23.35 kWh		36.7×15.7×23.2 inch (933×400×590 mm)	444 lbs. (200kg)	150 A	250 A (30 s)		IP65
S38690A (with heating)		690 Ah	26.49 kWh		37.4×15.7×25.2 inch (950×400×640 mm)	548.3 lbs. (247kg)	150 A	250 A (30 s)		IP65
S38690B (with heating)		690 Ah	26.49 kWh		35.4×16.5×25.2 inch (900×420×640 mm)	541.7 lbs. (244kg)	150 A	250 A (30 s)		IP65
<b>48 V System</b>										
S48460A (with heating)	51.2V	460Ah	23.55 kWh	>3,500 times	38.19×16.14×17.13 inch (970×410×435 mm A/B BOX)	242.4 lbs. (110kg)	150 A	250 A (30 s)	Steel	IP67
S51200C (with heating)		200Ah	10.24 kWh		28.90×14.96×9.84 inch (734×380×250 mm)	185.19 lbs. (84kg)	150 A	250 A (30 s)		IP67
<b>Working Temperature Range</b>		<b>Charge</b>		<b>Discharge</b>		<b>Storage (1 month)</b>		<b>Storage (1 year)</b>		
		-4°F~131°F (-20°C ~ 55°C)		-4°F~131°F (-20°C ~ 55°C)		-4°F~131°F (-20°C ~ 55°C)		32°F~95°F (0°C~35°C)		

1. All pictures shown are for reference only and data are based on ROYPOW standard test procedures.  
 2. Actual performance may vary according to local conditions. Only authorized personnel are allowed to operate or make adjustments to the batteries.  
 3. We reserve the right to make revisions as well as product alterations and improvements at any time without prior notice.

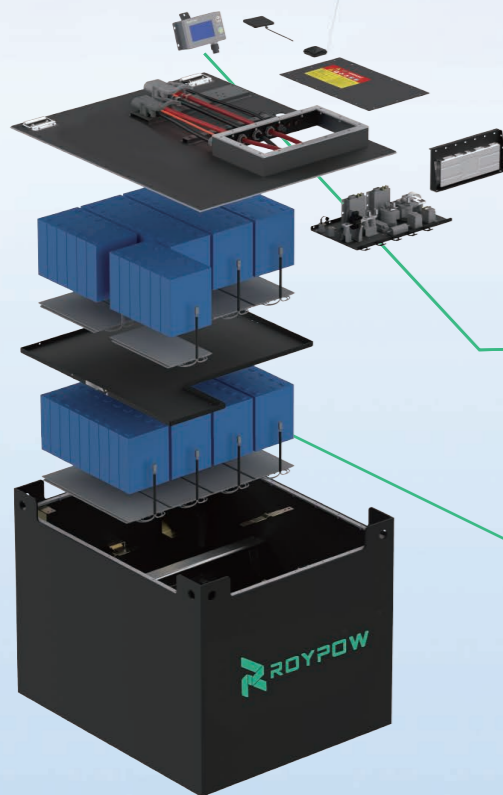




# More about ROYPOW Lithium-ion Batteries



Quality and safety always come first. We also offer intelligent design from our professional R&D team.



## Intelligent Design

- Built-in BMS**  
 For cell balancing and advanced battery management.
- Control Panel Included**  
 Showing all critical battery functions in real time, voltage, current, and remaining charging time and fault alarm.
- Battery Pack Module**  
 Using LiFePO<sub>4</sub> cells to insure stable and safe battery performance.

## Battery Management System (BMS)

The built-in BMS is equipped with automotive-grade components assuring safety, top quality and high energy density to provide a fully optimized solution for demanding industrial applications.

BMS software ensures the battery provides peak performance when in operation, delivers longer run time between charges, maximizes the total battery lifespan and to communicate well between the charger, battery and users.



The BMS can offer:

### All-time Cell Balancing and Battery Management.

Through the intelligent balancing strategy, balancing between individual cells can be realized. The BMS can keep the battery's consistency at all times when in operation, maximizing the battery efficiency and improving the battery's working life.

### Battery Real-time Monitoring and Communication Through CAN.

Monitoring cell voltage, electric current and battery temperature so that any movement outside the normal range disconnects the cell or the entire battery.

### Fault Alarm and Safety Protection.

When the battery is less than 10%, it will beep to prompt for charging in case of stopping somewhere far away from the charge station suddenly without notice. Over/under voltage, low/over temperature, over current or other faults will prompt to make the battery safe. Safety always comes first.

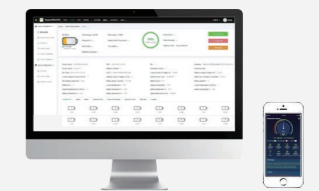
## 4G Module (for Forklift Batteries)



ROYPOW smart 4G module offers remote monitoring in real time, even in different countries. If faults occur, you can get an alarm. If the faults cannot be solved in person, you can get a remote diagnosis online from us to solve the problems as soon as possible.

With OTA (over the air) connectivity, remote software upgrades can solve software many problems in time and remote GPS can lock the forklift automatically if necessary.

## Smart On-line Cloud Platform



It provides integrated battery system management information, including battery quantities, real-time data and status, positions and trajectories, alarm record, etc. One phone or one computer can monitor all the batteries, no matter where you are, very easy and convenient to manage.

# Original Chargers for Forklift

ROYPOW professional charger enables optimal battery performance and the best communication between the charger and the battery.



## Intelligent Charging Management

To use the ROYPOW charger, the battery management system (BMS) can control the charging current according to different temperatures and SOC of the batteries.

ROYPOW's intelligent BMS ensures the safety of the battery and improves the charging efficiency.

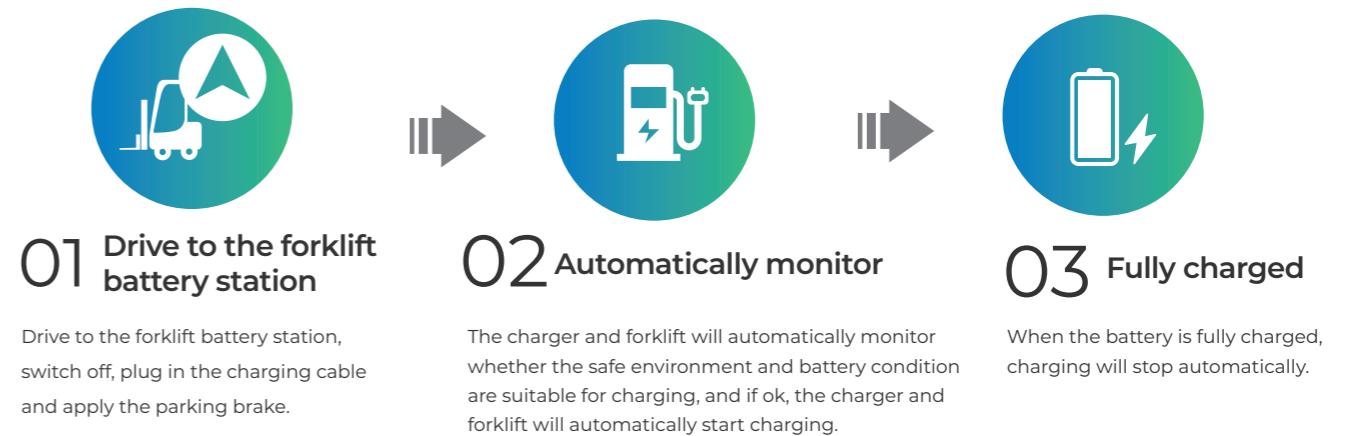
When the battery is at a low voltage, the battery can be charged at low current to ensure battery safety.

When the battery is less than 10%, it will beep to prompt for charging.

Over-temperature protection	Short-circuit protection	Anti-reverse connection function	Over-charge protection
Smart display	Current limit function	Automatic power off	Over-current protection
Over-voltage protection	Timing protection	Wide voltage operation	Constant current constant voltage

## How to Charge? Easy and safe

**i** During the charging process, power to the lift is disconnected to prevent drive off.



## Smart Display

Once the charger is connected, it will show the battery status, and the operator can leave the truck between shifts and have a rest.



## Where do ROYPOW lithium-ion batteries charge? Flexible

- ✓ The batteries can be charged in the truck. No frequent battery swaps or battery storage room are required.
- ✓ The charging stations can be located anywhere in the facility that will promote proper charging by the operator. Eliminate charging room and related ventilation equipment.

TIPS

### Compare to the charging location for lead-acid batteries:

Lead-acid batteries need extra batteries and battery storage room for swapping. And they also need a specific charging room with a ventilation system to avoid noxious gas when charging.

# Original Charger for Aerial Work Platforms and Floor Cleaning Machines

ROYPOW has developed chargers specifically for each type of lithium batteries to deliver the optimal battery performance, safeguard the driving experience, and keep the best communication between our LiFePO<sub>4</sub> batteries and the chargers.



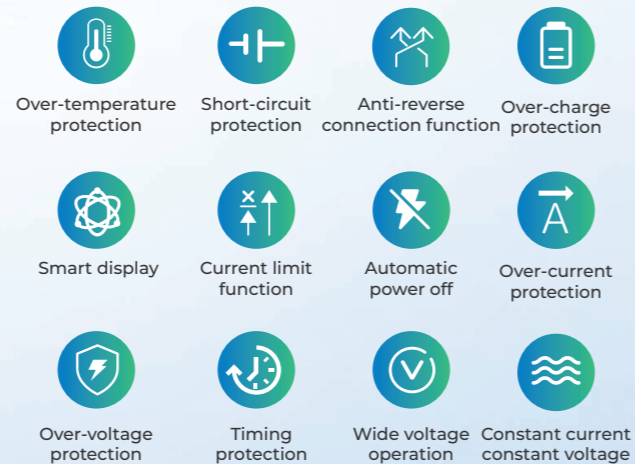
## Intelligent Charging Management

To use the ROYPOW charger, the battery management system (BMS) can control the charging current according to different temperatures and SOC of the batteries.

ROYPOW's intelligent BMS ensures the safety of the battery and improves the charging efficiency.

When the battery is at a low voltage, the battery can be charged at low current to ensure battery safety.

When the battery is less than 10%, it will beep to prompt for charging.



### Anti-walking Function

During the charging process, power to the lift is disconnected to prevent drive off.

### Waterproof

Get rid of the AC adapter to take full advantage of IP66 rating, no need to worry about water, dirt or mud.

### Natural Cooling

It is sealed but with a natural cooling function without a fan for better heat dissipation capacity and to extend the lifespan.

### Intelligent Protection

With the advanced technology of arc resistance hot-swap to keep the charger safe and extend its lifespan.

### Safe Charging

Advanced charge algorithm ensures the batteries to be charged correctly and safely.

### Corrosion Protection & Vibration Resistance

Aluminum alloy design with the one-body forming technology which is more corrosion protection and vibration resistance.

Smart, Durable and Efficient

## Compatibility

TIPS

Our chargers are compatible with the voltages in most countries and regions. And it's applied to cater to various charge modes and the multiple AC plugs for choices.

### Single phase:

- China 220V 50Hz
- America 120V 60Hz
- Europe 230V 50Hz
- Japan 100V 50Hz/60Hz

**AC input port**  
can be compatible with plugs from different countries.

**DC output port**  
is configured as ROYPOW exclusive charging adaptor.



# ROYPOW, For One-stop New Energy Solutions

ROYPOW TECHNOLOGY is dedicated to the R&D, manufacturing and sales of motive power systems and energy storage systems as one-stop solutions.

With more than 20 years of combined experience in manufacturing renewable energy and battery systems, ROYPOW provides Lithium-ion Batteries covering most daily living and working fields: for Low-Speed Vehicles such as golf carts, personnel carriers; Industrial Batteries for use in Material Handling Equipment such as forklifts, aerial work platforms and floor cleaning machines as well as renewable Energy Storage Systems for residential, commercial, industrial, vehicle-mounted and marine applications.

ROYPOW has established a worldwide network to serve customers with a manufacturing center in China and subsidiaries in the USA, the UK, Germany, the Netherlands, South Africa, Australia, Japan and Korea to date. ROYPOW owns and operates fully automatic production lines, a full range of test equipment and an advanced MES that collectively address all aspects of its manufacturing process, from electronics, software design to module assembly, battery assembly as well as initial and final testing. ROYPOW focuses on the self-development of power electronics technologies, including PCS, BMS, and EMS as the core competence.

As a renewable energy innovator, ROYPOW is committed to the mission of achieving energy sustainability while creating a better life for human beings.



## R&D and Manufacturing Highlights

As a result of these investments, ROYPOW is capable of "end-to-end" integrated delivery making our products out-perform the industry norms.

- All-round testing.
- Integrated design.
- Advanced MES system.
- IATF 16949 automotive quality management system certification
- QC system.
- Persistent technology innovation.
- Fully automatic production line.
- ISO12405-2 vibration performance and safety testing of automotive lithium batteries

## Global Sales and Service Network System

- Timely Delivery.
- Hassle-free After-sales Service.
- Fast Response Technical Support.

ROYPOW has comprehensively unfolded its overseas market layout to ensure the localization of R&D, manufacturing, marketing and service, becoming one of your most reliable and valuable partners.



## Upgrading to New Technology, with Our Turnkey Solutions.

With years of dedication to new energy solutions, we are proud to offer customers professional solutions for:

- ✓ **Low-speed Vehicle Batteries** including golf carts and sightseeing cars;
- ✓ **Industrial Batteries** including forklifts, aerial work platforms and floor cleaning machines;
- ✓ **Vehicle-Mounted Energy Storage Systems & Batteries** including RV and truck energy storage and air conditioning systems, off-grid solar systems for RV, as well as power batteries for electric motorcycles;
- ✓ **Residential Energy Storage Systems** including home storage as well as off-grid energy storage (for forest cabin, island homes without electricity, etc.);
- ✓ **Industrial Batteries** including forklifts, aerial work platforms and floor cleaning machines;
- ✓ **Marine Energy Storage Systems & Batteries** including trolling motors, fish finders, other off-grid energy storage systems for marine, and marine power systems;
- ✓ **Commercial & Industrial Energy Storage Systems** including diesel generator power micro-grid energy storage systems (for tower cranes, air compressors, mixers, crushers, etc);
- ✓ **Chargers** for forklifts, aerial work platforms, floor cleaning machines, golf carts and various marine batteries.

